

INSPIRE™ TF1500SC

Performance Polymers

Overview

High impact talc filled natural PP compounded developed for covered interior automotive applications.

Can also be used for self-colouration (SC) in combination with PROMATCH™ combi-masterbatches.

INSPIRE™ TF1500 SC combines excellent processing and high impact performance. It is intended for applications requiring good balance between toughness and stiffness.

Applications

- Automotive interior moulded parts

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.04 g/cm ³	1.04 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	9.5 g/10 min	9.5 g/10 min	ISO 1133
Molding Shrinkage	9.0E-3 to 0.012 in/in	0.90 to 1.2 %	ISO 294-4
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	283000 psi	1950 MPa	ISO 527-2/1
Tensile Stress (Yield)	2900 psi	20.0 MPa	ISO 527-2/50
Tensile Strain (Break)	70 %	70 %	ISO 527-2/50
Flexural Modulus ^{1, 2}	268000 psi	1850 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact Strength			ISO 180/1A
32°F (0°C)	3.8 ft-lb/in ²	8.0 kJ/m ²	
73°F (23°C)	7.1 ft-lb/in ²	15 kJ/m ²	
Multi-Axial Instrumented Impact Energy ³			ISO 6603-2
73°F (23°C), 0.118 in (3.00 mm)	51.6 ft-lb	70.0 J	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature			
66 psi (0.45 MPa), Unannealed	230 °F	110 °C	ISO 75-2/B
264 psi (1.8 MPa), Unannealed	136 °F	58.0 °C	ISO 75-2/A
Vicat Softening Temperature	275 °F	135 °C	ISO 306/A120
CLTE - Flow (-22 to 73°F (-30 to 23°C))	4.7E-5 in/in/°F	8.5E-5 cm/cm/°C	ISO 11359-2

Additional Information

The information and data contained herein is specific to the natural (neat) product. For properties of the material in combination with PROMATCH* combi masterbatches (PP Combi Masterbatch CMPP 10.22 and CMPP 10.23) please refer to the technical data sheet for INSPIRE* TF1500 ESU.

Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ 0.079 in/min (2.0 mm/min)

² 3-points

³ Energy to Break



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North America	
U.S.	+1-855-TRINSEO (+1-855-874-6736)
U.S. - Canada	+1-989-633-1718
Latin America	
Brazil	+55-11-5184-8722
Argentina, Chile, South Region of LAA	+54-11-4319-0100
Mexico, Colombia, North Region of LAA	+52-55-5201-4700
Europe/Middle East/Africa	
	+800-444-11-444
	+31-11567-2601
Asia Pacific	
China	+603-7965-53-19
	+86-21-3851-1017
Email	CIG@trinseo.com

www.trinseo.com

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